

A·R·C·HITECTURAL[®]

ROOF COATINGS



MADE IN  THE USA

● **PRODUCT DATA SHEET**

Liquid TPO[®] Primer

● **DESCRIPTION**

Liquid TPO[®] Primer is a high-performance primer made of a proprietary blend of polymers. It flashes and enhances surface adhesion for companion products. Liquid TPO[®] Primer is available in 5 gallon pails, or metal drums.

● **RECOMMENDED USES**

Liquid TPO[®] Primer is primarily used to increase adhesion when products are applied over EPDM, Hypalon, TPO, Modifieds, concrete, etc.

● **APPLICATION**

Thoroughly mix contents in container before use. **Do NOT apply over moisture in or on roof deck.** Apply at a rate of 1 gallon per 150-200 square feet. Liquid TPO[®] Primer should be applied evenly at a surface temperature of 30° F or greater. It can be applied with a roller, brush, squeegee, or sprayer. Apply 2 coats over concrete.

● **BENEFITS**

- Easy To Apply
- Cleans Easily
- 3 Year Shelf Life
- Freeze Resistant
- Promotes Adhesion

● **TECHNICAL DATA**

TENSILE:	3500 psi ASTM D-2370
ELONGATION:	80 - 100% ASTM D-2370
COLOR:	Semi-Transparent
PERMEABILITY:	Non-breathing ASTM E-1653
SOLIDS:	Weight 14.89% +/- 2% ASTM D-1353
SOLIDS:	Volume 8.28% +/- 2% ASTM D-2697
WEIGHT:	7 lbs. per gallon +/- 2%
VISCOSITY:	400 - 1100 cps.
ABRASION:	Passed ASTM D-986
HARDNESS:	70 Shore A ASTM D-2240
STORAGE:	3 years unopened at 40° F - 100° F
DRY TIME:	30 min. at 75° F and a thickness of 8 wet mils
FULL CURE:	24 - 72 hours depending on humidity, air movement, and temperature
CLEAN-UP:	Citrus cleaner for oil-based products
ADHESION:	Passed ASTM D-3359
PIGMENT:	None
VOC:	<775 grams per liter

THIS PRODUCT IS FLAMMABLE

- *Avoid breathing fumes and prolonged contact with skin. Do not ingest. Keep containers covered when not in use. When using, provide proper ventilation. Dispose of product and container in accordance with local disposal codes.*

**CONSULT ARC TECHNICAL DEPARTMENT
FOR ANSWERS TO ANY QUESTIONS
REGARDING USE OF THIS PRODUCT**

System warranty available. When sold separate from system there is no warranty given, expressed or implied, through the values or statements made here, nor are there any assertions that the product purchased has been individually tested to conform to these standards. Testing is performed on a random basis by our in house and independent third party labs in order to obtain approval and/or classification. Acceptance, purchase and selection of these products are the sole responsibility of the buyer, buyer's agent, or the buyer's customer. ARC assumes no responsibility for coverage, performance, or injuries resulting from use. Liability, if any, is limited to replacement of the product. NO OTHER GUARANTY OR WARRANTY OF ANY KIND IS MADE BY ACE ROOF COATINGS, INC. OR ITS SUBSIDIARIES, EXPRESSED OR IMPLIED, STATUTORY, BY OPERATION OF LAW, OR OTHERWISE, INCLUDING COSMETIC APPEARANCE, MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.